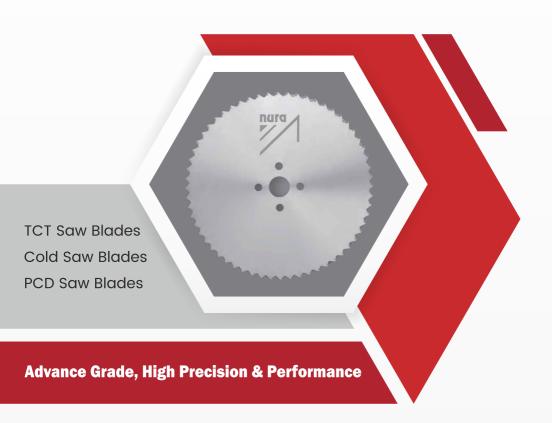


# **Sawing Solutions**



**Cermet and Carbide Tips** 

Consistent Higher Performance

**Special Geometry** for High Efficiency



Nura Technologies is a customer-oriented company. With over 40 years of expertise and experience in tools performance and grinding Industry, we provide best of the technology products. We have a strong legacy in offering high performance Circular Saw & Grinding solutions. The Company assures to provide high performance product & application support and aims to enhance your productivity & reduction in cutting cost The strengths of Nura Technologies is our Quality, Technology, Delivery & services towards customer satisfaction.

At Nura, we listen to you!

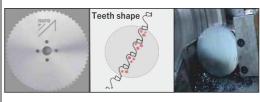
### Cold Saw for medium low Carbon Steel Cutting



The consession	N1								
Production Information									
Application	For medium and low carbon steel cutting								
Equipment	High precise cold saw machine								
RPM	V=100-130m/min								
The amount of cut per tooth	Bar FZ=0.04-0.09 Tube FZ=0.03-0.06								
Material	C≤0.45% Carbon steel								
Tips	Cermet								
Features	Cermet tipped teeth Special geometry design Perfect straight cutting Great surface								

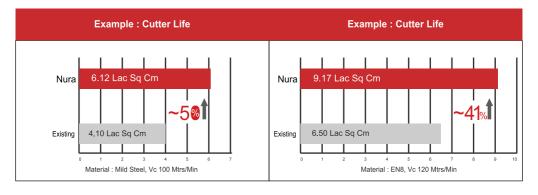
5. Durable: Reliable Life

### For high Carbon Steel Cutting



#### **Production Information**

i roduction n	Hormation
Application	For high carbon steel cutting
Equipment	High precise cold saw machine
RPM	V=70-100m/min
The amount of cut per tooth	Bar FZ=0.04-0.07 Tube FZ=0.03-0.06
Material	C≤0.75% Carbon steel, Alloy steel
Tips	Cermet alloy
Features	1.Customized steel plate with rare alloy 2.Cermet alloy teeth 3.Special angle design 4.Perfect straight cutting Mirror surface 5.Durable



### Guidance

	Pin Hole			Bore
4/9/50	4/11/63			32.00
4/11/63	4/11/90	2/12/65	2/15/80	40.00
4/11/90	4/16/80	4/21/90		50.00

Diameter		Cutting Material Thickness(mm)																																						
(mm) (	(mm)	0	10	15	20	25	30				Т	50	55	60	65	70	75	80	8 0	5	90	95	100	105	110	115	120	12	5 13	0 13	35 14	1014	45 1	50	155	160	165	170	175	180
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### **Key Points**

- 1. Before cutting process, make sure the blade is correctly locked and the size is comply to the machine's requirement.
- 2. The unique design of tooth profile has fine cutting quality and high cost performance.
- 3. Different tooth angles are designed for different cutting materials.

# **TCT Circular Saw Cutter**

Product Code	Cutter Dia	Tickness (Kerf)	Body Thickness	Bore	No. of Teeth (Z)
D250K20B17Z60					60
D250K20B17Z72	250				72
D250K20B17Z80		2 mm	1.7 mm	32	80
D250K20B17Z100					100
D250K20B17Z120					120
D285K20B17Z60					60
D285K20B17Z72					72
D285K20B17Z80	285	2 mm	1.7 mm	32	80
D285K20B17Z100					100
D285K20B17Z120					120
D315K20B17Z60					60
D315K20B17Z72					72
D315K20B17Z80	315	2 mm	1.7 mm	32 / 40	80
D315K20B17Z100					100
D315K20B17Z120					120
D360K20B17Z60	360				60
D360K20B17Z72					72
D360K20B17Z80		2 mm	1.7 mm	40	80
D360K20B17Z100					100
D360K20B17Z120					120
D360K26B225Z60					60
D360K26B225Z72					72
D360K26B225Z80	360	2.6 mm	2.25 mm	40	80
D360K26B225Z100					100
D360K26B225Z120					120
D420K27B225Z60					60
D420K27B225Z72					72
D420K27B225Z80	420	2.7 mm	2.25 mm	40 / 50	80
D420K27B225Z100					100
D420K27B225Z120	1				120
D460K27B225Z60					60
D460K27B225Z72					72
D460K27B225Z80	460	2.7 mm	2.25 mm	40 / 50	80
D460K27B225Z100					100
D460K27B225Z120					120

# **Flying Saw Cutter**

Product Code	Cutter Dia	Thickness (Kerf)	Body Thickness	Bore	No. of Teeth
F350K32B50Z120					120
F350K32B50Z130	350	3.2	2.7	50	130
F350K32B50Z140					140
F400K32B50Z130					130
F400K32B50Z140	400	3.2	2.7	50	140
F400K32B50Z160					160
F450K36B50Z140					140
F450K36B50Z160	450	3.6	3.2	50	160
F450K36B50Z180					180
F500K36B50Z140					140
F500K36B50Z160	500/550	3.6	3.2	50	160
F500K36B50Z180					180
F600K36B50Z160					160
F600K36B50Z180	600/630	3.6	3.2	50	180
F600K36B50Z200					200

# **Bi Metal Band Saw Blades**

### Blaze

#### Features

- · High Alloy HSS with TiCN Coating gives longer tobl life.
- · Excellent anti-adhesion.
- · Excellent chip flow.

# Rapture

#### Features

- · Suitable for profiles and bundles.
- Excellent chipping resistance and low vibration in VL pitch pattern.
- · Longer life by tooth made from Super HSS.

### **Avalanche**

#### Features

- · Long tool life by high alloy HSS.
- · Smooth finish and straight cut.

### ......

### How to order

Type Full length Width Number of Teeth

Width	Thickness	TPI													
		0.75/1	1/1.5	1.5/2	2/3	3/4	4/6	5/7	6/10	8/12	10/14				
19	0.95						•	•	•	•	•				
27	0.95				•	•	•	•	•	•	•				
34	1.07				•	•	•	•	•	•					
41	1.3			•	•	•	•	•	•						
54	1.6			•	•	•	•	•							
67	1.6	•	•	•	•	•	•								



#### Work Materials

- Mold steels
- High-temperature steels
- HSS



### **Work Materials**

· Structure materials

Pipe Column H-section Angle C-section steel Sheet pile (Channel)



#### **Work Materials**





## **PCD Saw Blade**

The Nura PCD Circular Saw Blade is a high-performance cutting tool specifically engineered for: Cutting aluminum and cast aluminum blocks, Ideal for applications such as engine block and engine head machining. We offer complete customization of our PCD circular saw blades to suit your specific needs and applications. Whether you require a particular diameter, tooth count, bore size, or a specialized geometry engineering team can design and manufacture blades precisely according to your requirements.



### **More Solution from NURA**

### **Diamond Grinding Wheels**

Our diamond and CBN grinding wheels are known for their superior quality and durability. Designed for efficient grinding on various grade of materials, our grinding wheels deliver precise and consistent results.





### Nara Engineering Technologies Pvt. Ltd.

C-33, Sector 88, Noida-201305 (U. P.) India

🗣 +91 9811825232 🗟 info@nuracorp.com

